



BORE TECH

5977 Hutchinson Rd. * Batavia, Ohio 45103 * 513-625-8374

www.bore-tech.com

You have found the best replacement piston for the Honda 350 Twin Engine.

Please follow these setup instructions:

- Bore and hone cylinder for .0015 - .0020 inch piston clearance
- Stagger the ring end gaps – do not line up
- The chrome faced (silver edge) compression ring is the top ring
- Ring end gap minimum is .010 inch
- Arrow ↑ on top of piston should point to the front/exhaust side of the motor